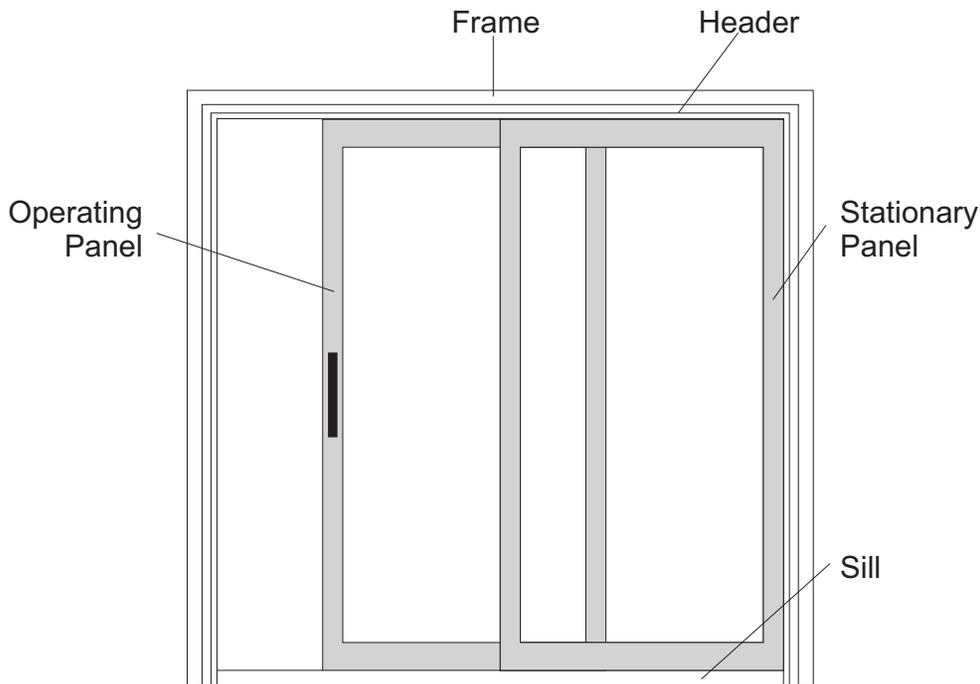


# General Overview

# DOR-WIN

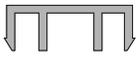
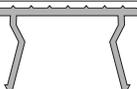
**Vinyl Windows & Doors  
Steel & Fiberglass Entry Doors**

## Exterior View



## SERIES 3100 PATIO DOOR INSTALLATION INSTRUCTIONS

### PACKAGE CONTENT

<b>A</b>		Inserts	<b>A1</b> 3 pcs at 5" <b>A2</b> 1 pc same width as the panel
<b>B</b>		1 Door track w/ metal strip	
<b>C</b>		1 Screen track	
<b>D</b>		Header & Sill panel stops	<b>D1</b> 2 longer pcs (stationary) <b>D2</b> 2 shorter pcs (operating)
<b>E</b>		2 Rollers	
<b>F</b>		2 Selftapping screws	
<b>G</b>		5 Screws	
<b>H</b>		16 Screws (for non-welded frames only)	
<b>I</b>		2 Adhesive weatherstrip felt pads	

**DOR-WIN MFG. CO.**  
Manufacturer & Distributor

109 Midland Avenue - Elmwood Park, New Jersey 07407  
(201) 796-4300 / (201) 791-1962 (fax)  
email: [dorwin62@aol.com](mailto:dorwin62@aol.com) website: [www.dor-winmfg.com](http://www.dor-winmfg.com)

*thank you for choosing our products*

- 01) Rough wall opening must be square, plumb & level
- 02) *Non-welded frame*: connect 4 frame pieces using the screws **H** in each predrilled corner holes. Before tightening screws, verify that all screws are threaded into bosses and that corners are flush.
- 03) Once mechanical frame is fastened, place frame in opening and secure with screws or roofing nails. Follow same instructions for welded frames
- 04) Snap in the 3 smaller inserts **A1** on the side of the exterior track of frame (fixed panel side). Then insert the sill filler **A2** into the sill on the exterior bottom track (fixed panel will be positioned above this) - **FIG. 1**
- 05) Snap the full length door track w/metal strip **B** on the interior track - **FIG. 1**
- 06) Install stationary panel (panel without handle cut out) on the exterior track with interlock on interior, insert the top of panel into the pocket of the header and push the bottom of the panel into place - **FIG. 2**
- 07) Fasten the stationary panel on the interior to the jamb with screws **G**. Space screws 12" apart. Screws will go through weather strip - **FIG. 3**
- 08) Snap in the Header (top) and Sill (bottom) panel stops, longer pcs **D1** on the exterior track to the side of where the stationary panel is positioned - **FIG. 2**
- 09) Adhere the adhesive felt pad **I** on the inside corner top and bottom of the stationary panel - **FIG. 2**
- 10) Choose handle location on operating panel - **FIG 4** and install rollers **E** in the bottom of the operating panel with the self-tapping screws **F**. Make sure rollers are completely retracted before installing the sliding panel - **FIG. 5**
- 12) Install operating/sliding panel on interior track by inserting the top of panel into the pocket of the header and push the bottom of the panel into place; make sure that the rollers slide over the metal strip
- 13) Adjust rollers until door operates smoothly by turning the screw on the rollers in the panel - **FIG. 5**
- 14) Snap in the panel stops, shorter pcs, **D2** in the header (top) and sill (bottom) on the operating panel track - **FIG. 2**
- 15) Snap the full length screen track **C** on exterior of stationary panel - **FIG. 1**
- 16) Install the screen with the same steps used for the operating/sliding panel
- 17) Handle: Install according to manufacturer specification included in handle box

